## PATENT SPECIFICATION

NO DRAWINGS

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## COMPLETE SPECIFICATION

## Dentifrices

We, Unilever Limited, a Company registered under the laws of Great Britain, of Port Sunlight, in the County of Chester, England do hereby declare the invention for which we pray that a patent may be granted to us and the method by which it is to be performed, to be particularly described in and by the following statement:-

This invention relates to dentifrices, and more particularly to 'fluoride' dentifrices, that is, those containing a water-soluble fluorinecontaining compound which yields fluoride ions (F) in aqueous solution. Such fluorine-

containing compounds are incorporated in dentifrices because fluoride ions are able to confer on tooth enamel some resistance to dissolution by the acids generated in the mouth

during degradation of food debris.

It is well known that fluoride dentifrices generally have a lower capacity to reduce enamel solubility than one would predict for them, owing to the partial inactivation of the fluoride by the polishing agent of the dentifrice; and it is also known that the extent of inactivation depends very much on the nature of the particular polishing agent employed.

The present invention is concerned with improving the capacity of fluoride dentifrices to reduce enamel solubility, and arises from work we have carried out to investigate what changes in pH occur when fluoride dentifrices are diluted under conditions similar to those prevailing during actual use (as distinct from when they are diluted merely with water), and what capacity to reduce enamel solubility fluoride dentifrices have under those conditions

of dilution. Our findings are illustrated in Tables I, II and III. The columns in these tables set out the composition of particular fluoride dentifrices, among which are denti-frices prepared following generally the pro-posals in British Specification No. 821,925 and in British Specification No. 845,611; and at the foot of each column are shown

(a) the pH (measured by a standard pH 45 meter) at 25°C, of a slurry of one part by weight of the dentifrice and three parts by weight of distilled water

(b) the pH (measured by a standard pH meter) at 25°C, of a slurry of one part by weight of the dentifrice and three parts by weight of a simulated saliva composition (an aqueous solution of the inorganic components of saliva) composed of 1.01 grams pere litre of sodium bicarbonate and 0.71 gram per litre of disodium orthophosphate, adjusted to pH 7.8 by the addition of N-hydrochloric acid

(c) reduction in enamel solubility, as defined 60 by 100(x-y)/x, where

x = amount of calcium dissolved from unit weight of tooth enamel when the enamel is subjected for 20 minutes to the action of an acid solution buffered to pH 4; and y=amount of calcium dissolved per unit weight of tooth enamel which, prior to subjection to the acid solution buffered to pH 4, has been 70 treated for 1 hour with the slurry specified in (b).

TABLE I

	% by weight			
Ingredient Example	1	2	3	4
Calcium pyrophosphate	_		39.0	44.77
Hydrated alumina	_	49.6	_	_
Silica	9.5	2.0	<del></del>	
Sodium carboxymethylcellulose	_	_	1.2	_
Irish moss derivative	0.6	0.9	<b>-</b> .	1.3
Humectant	34.96	25.47	30.0	27.0
Magnesium aluminium silicate			0.4	-
Stannous fluoride	0.41	0.41	0.4	0.41
Stannous pyrophosphate	_		1.0	1.0
30% aqueous NaOH solution	0.6		_	0.16
Sodium lauryl sulphate	1.26	1.5	0.7	1.26
Sodium coconut monoglyceride sulphonate	: <b>-</b>		0.81	_
Flavour	0.8	0.9	_	0.9
Saccharin	0.2	0.22	_	0.2
Water, to 100				
pH of dentifrice slurry in water, as in (a)	4.9	4.7	5.0	4.7
pH of dentifrice slurry in simulated saliva as in (b)	, 7.1	7.4	6.5	6.1
Reduction in enamel solubility, as in (c)	19%	10%	11%	20%

TABLE II

	% by weight				
Ingredient Example	5	6	7	8	
Water-insoluble sodium metaphosphate	45.85	46.1	26.23	42.09	
CaHPO <sub>4</sub> .2H <sub>2</sub> O	_		26.23	·	
Anhydrous CaHPO <sub>4</sub>	5.0	5.0	_	4.0	
Sodium carboxymethylcellulose	0.8	0.8		· —	
Irish moss derivative	_	_	<u>.</u>	1.3	
Gum tragacanth	_		1.44		
Humectant	29.4	29.4	19.98	26.74	
Titanium dioxide	0.4	0.4		_	
Sodium fluoride	0.2	-	0.22		
Stannous fluoride	_	0.4	_	0.41	
Citric acid	0.25			_,	
30% aqueous NaOH solution		_	_	0.2	
NaH <sub>2</sub> PO <sub>4</sub>	_	_	0.34		
Na <sub>2</sub> HPO <sub>4</sub>		_	0.13	_	
Sodium benzoate	0.5	0.5	_		
Sodium lauryl sulphate	<u>.</u>	_	1.16	1.26	
Sodium N-lauroyl sarcoside	2.0	2.0	·	_	
Flavour	1.0	0.9	0.9	0.9	
Saccharin	0.2	0.2	0.2	0.2	
Water, to 100					
-				<u> </u>	
pH of dentifrice slurry in water, as in (a)	5.5	5.6	6.6	4.8	
pH of dentifrice slurry in simulated saliva, as in (b)	7.0	6.4	6.8	6.3	
Reduction in enamel solubility, as in (c)	16%	16%	16%	19%	

TABLE III

		% by weight		
Ingredient Exam	nple 9	10	11	
Water-insoluble sodium metaphosphate	25.85	42.24	34.0	
Calcium pyrophosphate	25.85	5.0	5.0	
Sodium carboxymethylcellulose			1.2	
Irish moss derivative	_	1.3	-	
Gum tragacanth	1.44	. <del>-</del>	_	
Humectant	20.38	26.1	28.2	
Magnesium aluminium silicate	_	_	0.4	
Sodium fluoride	0.22	_	_	
Stannous fluoride	<del></del>	0.41	0.4	
Stannous pyrophosphate	·	_	1.0	
30% aqueous NaOH solution	_	0.1	_	
Hexachlorophene		0.05	, <del></del>	
Sodium lauryl sulphate	1.16	1.26	0.7	
Sodium coconut monoglyceride sulpho	onate —	_	0.8	
Flavour	0.9	0.9	0.9	
Saccharin	0.2	0.2	0.1	
Water, to 100				
pH of dentifrice slurry in water, as in (	a) 5.8	5.3	4.7	
pH of dentifrice slurry in simulated sal as in (b)	iva, 6.5	6.8	6.4	
Reduction of enamel solubility, as in (c	20%	20%	21%	

We have now found that the capacity of a fluoride dentifrice to reduce enamel solua nuoride denutrice to reduce enamel solubility when applied under dilution conditions similar to those prevailing during actual use can be improved by incorporating in it a buffering agent so that, when the pH of a slurry of the dentifrice is measured under the conditions cert and conditions cert and conditions. the conditions set out earlier in (b), the pH is from 5.0 to 6.0, and preferably from 5.3

Suitable buffering agents for use in carrying out the invention are water-soluble systems which, in general known per se, usually comprise a mixture of a substance which contains 15 replaceable hydrogen and is weakly acidic in reaction and an alkaline-reacting alkali metal salt thereof; for example, the system NaH<sub>2</sub>PO<sub>3</sub>/Na<sub>2</sub>HPO<sub>4</sub>, and the system weak organic acid/alkali metal salt thereof. Examples of the latter are: acetic acid/sodium acetate; malic acid/sodium malate; and sorbic acid/sodium sorbate.

Embodiments of the invention are set out in Tables IV and V. These tables illustrate the application of the invention to dentifrices based on polishing agents as follows:

Example	Polishing Agent			
12	Silica; for improvement in reduction of enamel solubility, compare with Example 1			
13	A mixture of hydrated alumina and silica; for improvement in reduction of enamel solubility, compare with Example 2			
14	Calcium pyrophosphate; for improvement in reduction of enamel solubility, compare with Examples 3 and 4			
15	A mixture of a water-insoluble sodium metaphosphate with up to its own weight of dicalcium ortho phosphate; for improvement in reduction of enamel solubility, compare with Examples 5 to 8			
16 to 21	A mixture of a water-insoluble sodium metaphosphate with up to its own weight of calcium pyrophosphate; for improvement in reduction of enamel solubility, compare Example 16 with 9, Examples 17 to 20 with 10, and Example 21 with 11			

TABLE IV

		% by weight			
Ingredient	Example	12	13	14	
Calcium pyrophosphate		_	<del>-</del>	43.29	
Hydrated alumina			47.1	_	
Silica		7.92	2.0		
Irish moss derivative		0.6	0.9	1.3	
Humectant		33.81	23.45	26.34	
Stannous fluoride		0.41	0.41	0.41	
Stannous pyrophosphate		_	_	1.0	
Sorbic acid		5.0	5.0	1.5	
30% aqueous NaOH solution		1.5	1.5	1.4	
Sodium lauryl sulphate		1.26	1.5	1.26	
Flavour		0.8	0.9	0.9	
Saccharin		0.2	0.2	0.2	
Water, to 100					
pH of dentifrice slurry in water, as in	n (a)	4.8	4.9	4.8	
pH of dentifrice slurry in simulated s as in (b)	saliva,	5.0	5.0	5.5	
Reduction in enamel solubility, as in	(c)	29%	27%	27%	

TABLE V

		% by weight					
Ingredient Exa	mple 15	16	17	18	19	20	21
Water-insoluble sodium metaphosphate	37.29	25.35	36.75	40.21	40.09	40.19	32.5
Calcium pyrophosphate		25.35	5.0	5.0	5.0	5.0	5.0
Anhydrous CaHPO4	4.0	_		_	-	_	_
*Binding Agent	1.3	1.43	1.3	1.1	1.1	1.3	1.2
Humectant	26.74	18.8	33.89	29.19	33.89	26.25	27.78
Magnesium aluminium silicate	_	-	·	_		-	0.4
Sodium fluoride	_	0.22				_	-
Stannous fluoride	0.41	_	0.42	0.41	0.41	0.41	0.4
Stannous pyrophosphate	_	· <del>_</del>			-	_	1.0
Malic acid	_	_	2.0	_			_
Sorbic acid	4.0	1.5		-	<b>-</b>	1.5	1.5
Acetic acid	_				0.8	_	_
30% aqueous NaOH solution	1.0	0.8	3.63	_	1.8	0.8	1.0
NaH <sub>2</sub> PO <sub>4</sub>			_	0.86		_	
Na <sub>2</sub> HPO <sub>4</sub>	_	_	_	1.19	_	_	
Hexachlorophene	<b>-</b> .	· —	_	-	_	0.05	
Benzoic acid	_	_	_	0.08	_		
Sodium lauryl sulphate	1.26	1.16	1.26	1.26	1.26	1.26	‡1.5
Flavour	0.9	0.9	0.9	0.9	0.7	0.75	0.9
Saccharin	0.2	0.2	0.2	0.13	0.1	0.2	0.1
Water, to 100							
pH of dentifrice slurry in water as in (a)	, 4.9	5.2	5.2	5.3	5.3	5.0	4.7
pH of dentifrice slurry in simul saliva, as in (b)	ated 5.2	5.5	5.5	5.7	5.7	5.3	5.2
Reduction of enamel solubility as in (c)	30%	34%	34%	35%	410,	42%	38%

<sup>\*</sup> Irish moss derivative in Examples 15 and 17 to 20; gum tragacanth in Example 16; and sodium carboxymethylcellulose in Example 21.

 $<sup>\</sup>ddagger$  0.7 sodium lauryl sulphate + 0.8 sodium coconut monoglyceride sulphonate.

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The composition of the buffering agent, solution, and including a buffering agent, the and the proportion of it employed in the dentifrice being such that, when the pH of dentifrice, are chosen SD that a slurry of the dentifrice is measured under pH of a slurry of the dentifrice the conditions set out in (b) herein, the pH when measured under the conditions is from 5 to 6. specified earlier in (b) is from 5 to 6. 2. A dentifrice according to Claim 1, being Merely to include a buffering agent, without such that the pH specified is from 5.3 to 5.7. regard to this particular pH, is not in accord-3. A dentifrice according to Claim 1 or 2, ance with the invention; thus, the dentifrice in which the buffering agent is a mixture of a of Example 7 in Table II, where the system NaH<sub>2</sub>PO<sub>4</sub>/Na<sub>2</sub>HPO<sub>4</sub> is present but the releweak organic acid and an alkali metal salt 75 thereof. vent pH is considerably above 6 (in fact, it is 4. A dentifrice according to Claim 3, in 6.8), is not one in accordance with the invenwhich the buffering agent is a mixture of acetic tion. In general, the amount of buffering agent acid and alkali metal acetate. employed forms from 0.02 to 10%, and 5. A dentifrice according to Claim 3, in preferably from 0.1 to 2%, by weight of the which the buffering agent is a mixture of sorbic dentifrice. As will be seen from Examples 12 acid and alkali metal sorbate. to 21, the rise in pH that is observed when 6. A dentifrice according to Claim 3, in water as diluent is replaced by simulated saliva which the buffering agent is a mixture of malic is, in all these Examples, not greater than 1; acid and alkali metal malate. and only in Example 14 is it greater than 0.5. 7. A dentifrice according to Claim 1 or 2, Examples of fluorine-containing compounds in which the buffering agent is a mixture of which may be present in the dentifrice are mono-sodium and di-sodium orthophosphates. sodium, potassium, lithium, ammonium, ger-8. A dentifrice according to any one of anium, aluminium and stannous fluorides, and Claims 1 to 7, in which the difference between stannous chlorofluoride. The compounds are the pH of a shurry of the dentifrice when ordinarily used in an amount capable of measured under conditions (b) herein and the supplying fluoride ions (F-) in amounts formpH of a slurry of the dentifrice when measing from 0.01 to 2%, and preferably from 0.05 to 0.25, by weight of the dentifrice. ured under conditions (a) herein, is not greater than 0.5. The dentifrice can contain as little as 7% 9. A dentifrice according to any one of by weight of polishing agent, but it preferably contains from 20 to 80% by weight thereof. Claims 1 to 7, in which, when the pH of a slurry of the dentifrice is measured under the If the dentifrice is in a paste form (as distinct conditions set out in (a) herein, the pH is at 35 from powder form), the polishing agent preleast 4.7. 100 ferably forms from 40 to 60% by weight of it. 10. A dentifrice according to any one of According to a preferred feature of the Claims 1 to 9, in which the buffering agent invention, the polishing agent employed comprises from 50 to 99% by weight of a waterforms from 0.02 to 10% by weight of the insoluble sodium metaphosphate and from 1 11. A dentifrice according to Claim 10, in 105 to 50% by weight of calcium pyrophosphate, which the buffering agent forms from 0.1 to dicalcium orthophosphate, silica or alumina. 2% by weight of the dentifrice. A possishing agent which comprises from 80 to 98% by weight of a water-12. A dentifrice according to any one of Claims 1 to 11, in which the polishing agent insoluble sodium metaphosphate and from 2 forms from 7 to 80% by weight of the denti- 110 to 20% by weight of calcium pyrophosphate is particularly preferred. A synthetic organic 13. A dentifrice according to Claim 12, in which the polishing agent forms from 20 to polymer can also be used as polishing agent. The dentifrice may contain a germicide, 80% by weight of the dentifrice. such as 2,21-methylene-bis(3,4,6-trichloro-14. A dentifrice according to Claim 13, in 115 phenol) which is sold under the name 'Hexawhich the polishing agent forms from 40 to chlorophene,' 3,41,5-tribromosalicylanilide and 60% by weight of the dentifrice. 3,4,41-trichlorocarbanilide. Such a germicide is 15. A dentifrice according to any one of preferably present in an amount forming from Claims 1 to 14, in which the polishing agent is 0.01 to 2%, and preferably in an amount from 0.03 to 0.2%, by weight of the dentifrice. The calcium pyrophosphate. 120 16. A dentifrice according to any one of dentifrice of Example 20, which contains hexa-Claims 1 to 14, in which the polishing agent chlorophene as germicide and sorbic acid/ is silica. sodium sorbate as buffering agent, has especi-17. A dentifrice according to any one of 60 ally good effectiveness against Staphylococcus

WHAT WE CLAIM IS:—

aureus.

1. A dentrifice comprising a polishing agent/ and a water-soluble fluorine-containing compound which yields fluoride ions in aqueous

Claims 1 to 14, in which the polishing agent 125 is a mixture of alumina and silica.

18. A dentifrice according to any one of Claims 1 to 14, in which the polishing agent comprises from 50 to 99% by weight of a water-insoluble sodium metaphosphate and 130

from 1 to 50% by weight of calcium pyrophosphate.

19. A dentifrice according to Claim 18, in which the polishing agent comprises from 80 to 98% by weight of a water-insoluble sodium metaphosphate and from 2 to 20% by weight of calcium pyrophosphate.

20. A dentifrice according to any one of Claims 1 to 14, in which the polishing agent 10 comprises from 50 to 99% of a water-insoluble sodium metaphosphate and from 1 to 50% by weight of di-calcium orthaphosphate.

21. A dentifrice according to any one of Claims 1 to 14, in which the polishing agent comprises from 50 to 99% by weight of a water-insoluble sodium metaphosphate and from 1 to 50% by weight of silica or alumina.

22. A dentifrice according to any one of Claims 1 to 21, in which the water-soluble fluorine-containing compound is stannous fluoride.

23. A dentifrice according to any one of Claims 1 to 21, in which the water-soluble fluorine-containing compound is sodium fluoride.

24. A dentifrice according to any one of Claims 1 to 23, in which the water-soluble

fluorine-containing compound is present in an amount capable of supplying fluoride ions in amounts forming from 0.01 to 2% by weight 30 of the dentifrice.

25. A dentifrice according to Claim 24, in which the water-soluble fluorine-containing compound is present in an amount capable of supplying fluoride ions in amounts forming from 0.05 to 0.25% by weight of the dentification.

26. A dentifrice according to any one of the preceding claims, which contains the germicide 2,21-methylene-bis(3,4,6-trichlorophenol).

27. A dentifrice substantially as described in Example 12, 13 or 14.

28. A dentifrice substantially as described in Example 15.

29. A dentifrice substantially as described in Example 16, 17, 18, 19 or 20.

30. A dentifrice substantially as described

30. A dentifrice substantially as described in Example 21.

UNILEVER LIMITED, R. Jonas, Agent for the Applicants.

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